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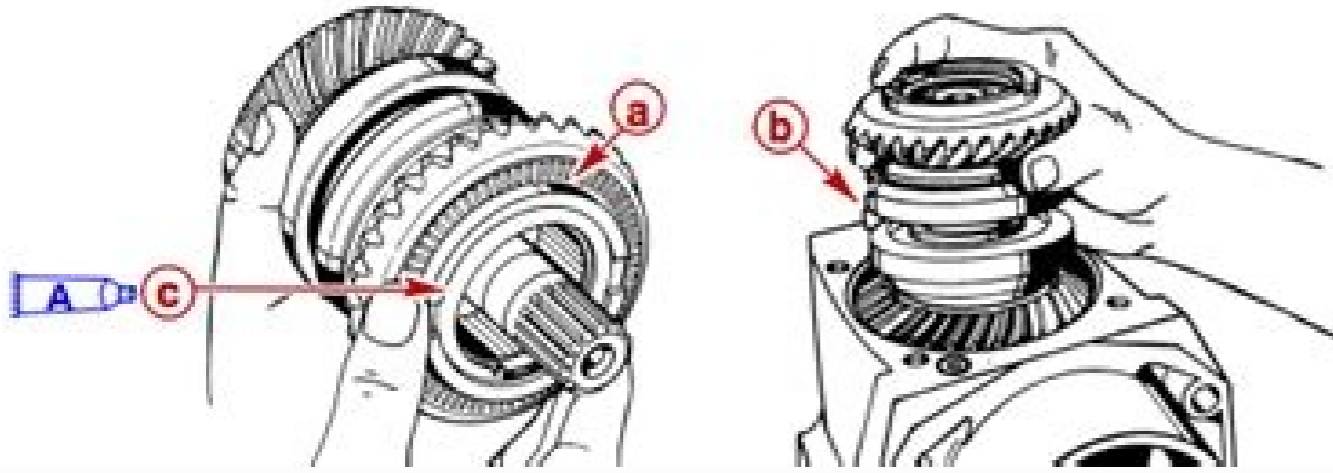
# Mercury Bravo 1 Outdrive Service Manual

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Description	Where Used	Part Number
A High-Performance Gear Lube	Thrust bearing race	92-802854A1

- Apply a mixture of 60% Hi Performance Gear Lube and 40% Special Lubricant 101 to bottom face of bottom gear.
- Stick thrust bearing to gear.
- Install clutch assembly.



Some are free vehicle repair manuals and others require an online payment before you can access them. Car Manufacturer Websites Factory car manuals are available on many car manufacturer websites. VI Engines Sterndrive (MCM) Models: MCM 454 Mag MPI (Serial Number 0L010029 & Up), MCM 502 Mag MPI (Serial Number 0L017000 & Up), YouéÁÁÁÁÁ find ownersrAAAs manuals for current models as well as those dating back several years for older cars. Download the manual and print if you want a hard copy. Bravo Two, Bravo Two X, Bravo Two X Diesel, Bravo Three, Bravo Three X, Bravo Three X Diesel (Serial Number 0M198373 and Above). MODELS COVERED IN THIS SERVICE MANUAL: MCM 185R 229 CID (3.8L) - Serial Numbers ÁÁ6289593 to 6919655 MCM 183MR 262 CID (4.3L) - Serial Numbers ÁÁ6919656 to 0A483580 MCM 185 Alpha One - Serial Numbers 0A483581 to 0B455459 MCM 175 Alpha One - Serial Numbers 0B455460 to 0B773242 MCM 4.3 Liter Alpha One - Serial Numbers 0B773243 to 0F000000 Sea Ray (Note 1) 4.3L - 2 Alpha One Á - Serial Numbers ÁÁ 0B785483 to B921276 MCM 205 MR - Serial Numbers 6919687 to 0A483776 MCM 205 Alpha One - Serial Numbers 0A483777 to 0B775129 MCM 4.3 Liter LX Alpha One Á - Serial Numbers 0B775130 to 0F000000 Sea Ray (Note 1) 4.3L - 4 Alpha One - Serial Numbers 0B785981 to B922330 Note 1: Sea Ray to MerCruiser cross references are: 4.3L-2 same as MCM 4.3L 4.3L-4 same as MCM 4.3L LX 1 1985-1989 ÁMerCruiser Mercury 4-Cylinder Engines Manual #10 MODELS COVERED IN THIS SERVICE MANUAL: MCM 120MR - Serial Numbers 6853914 to 0A492055 MCM 120 Alpha 1 - Serial Numbers 0A492056 to 0B531853 MCM 2.5L - Serial Numbers 0C856450 and Above MCM 140 MR - Serial Numbers 6852270 to 0A484072 MCM 140 Alpha 1 - Serial Numbers 0A484073 to 0B450800 MCM 3.0L - Serial Numbers 0C856450 and Above Sea Ray 3.0L - Serial Numbers 0B787205 to B917530 NOTICE: MCM 2.5L Same as MCM 120 MCM 3.0L Sea Ray 3.0L Same as MCM 140 (Later Models are rated at 130HP and have 9.2:1 Ratio) Models covered in this manual: MODEL SERIAL NUMBER MCM 3.0L OC856451 And above, MCM 3.0L /3.0LX OC868143 And upstairs. Make sure to follow a advice of an authorized mechanic on an amateur to be sure you are getting instructions from a professional. L-29 Motors - Sterndrive (MCM) Model: MCM 7.4L MPI (set number 0L010003 & Up.) Mercury Mercruiser Bravo One, two, three + Transom Service Manual Application: Bravo One, Bravo One X, Bravo One X Diesel, (Serial number 0M198373 and above) 1 1985-1989 Mercury Marine 4 cylinder engines MODELS COVERED THIS MANUAL: MCM 170 MR Series number / 6916779 to 0A475151 MCM 170 Alpha One / Series number 0A475152 to 0B434940 MCM 165 Alpha One / Serial numbers 0B424941 to 0B774251 MCM 3.7L Other publications Share publicationSave publication on a stackLike to get better recommendations The editor does not have the license to enable the download NOTE: Not all the models listed below, see links for more MerCruiser Mercury GM V8 454 cid 7.4L 502 cd 8.2L Service Manual Application: Refer to the Transom assembly sections of this manual for identification information. 1983-1990 MerCruiser R MR Alpha One & Alpha SS Sterndrive Service Manual Application: 1983, 1984, 1985, 1986, 1987, 1988, 1989, 1990 MerCruiser #6 Service Manual per unit Sterndrive R-MR-Alpha One & Alpha One SS, MC,3991 ,2991 ,1991 ,0991 ,9891 ,8891 :enoizacilppA evirdnretS oizivres id elauNaM sevirdnretS ovarB resiuCreM 8991-8891 .otitarg acrecir id oizivres nu eresse ebbervod otseuQ 8791 7519226 1.7.5 .L0.5 resiuCreM oiucrcM 6002-1002 1 1891 0891 8791 7519226 a 0378984 - eires id iremuN - 1.05.1 / 4608626 a 0640984 - eires id iremuN - 1.56.1 / 6755226 a 5383984 - eires id iremuN - 1.48.1 / 0687326 a 5363984 - eires id oremuN - 1.89.1 oitaR nretS enoissimsart id ÁtinU 062-021 MCM .)pU & 600200L0 elaires oremun( iPM L4.7 EIM :olledoM )EIM( draoBnI .appop enoissimsart id Átinu + ovarB resiucreM yrucrcM .ilbinopsid olociev id ilaunam onnah itrap ezret id bew itis irtIA itrap ezret id bew itis .icilbup oediv ia eredecca rep ebuTuoY id drowssap o tnuocca nu ereva oirassecen " Á noN .)pU & 054200L0 elaires oremun( iPM L2.8 EIM .)pU & 002200L0 elaires oremun( noziroH iPM gaM 454 EIM :illedoM )EIM( draoBnI .airerbil alled etnapmats allad olrapmats .otavort atlov anU .ilociiev ted enoizetunam al e inoizarapir el rep ossap rep ossap inoizartsis noc enilno edug onocsirrof oediv inoizartsomid eL .olociiev out led onna e olledom .acram al rep bew otis lus acreC .iah ehc olleuq eracolsart itsertop O .otsuig olleuq eravort rep olociiev led eraf e olledom ,onna'1 erettetmI .07 inna lIga itenlasir enilno olociiev led ilaunam onatrop protudorp inueLA .eroirepus e 573174A0 eires id oremuN SS enO alhI/enO alhIA CM .473174A0 0929486 - eires id oremuN RM tsapmet 003/RM062/RM032/RM002/RM091/RM581/RM071/RM041/RM021 CM .9829486 7866126 - eires id oremuN 1995, 1996, 1997 and 1998 MerCruiser # 11 Bravo' MerCruiser Sterndrive Manual, Bravo One Sterndrive Unit Serial # B664190 and above, Bravo two Sterndrive Units Seriale # B892613 and above, Bravo three Sterndrive units # 4763691 and beyond sterndrive serial to mount (B892613 and beyond) Serial # B673048 and above, Assemblyrta mirror 1998-2006 Mercury Mercruiser Manual 305 CID 5.0L 350 CID 5.7L Service repair manual Application: 1993 1994 1996 1996 1996 1997Á 305 CID (5.0L) / 350 CID (5.7L) Boat engine engine. You have a print fee, but it is usually a nominal charge. Transverse domala standard (Serial number 0w173658 and higher) High-performance aodrant (Serial number 0w150260 and more) Mercury Mercruiser D1.7L DTI Service Repair Manual Application: D1.7L DTI (Serial number OM055001 and above) Mercury Mercury in-ie .8L D4.2L D-Tronic Manual Application: Sterndrive (MCM) Models: D2.8L D-Tronic (Serial number 0K000001 and above), D4.2L D-Tronic (Serial number 0K000001 and above), D4.2L D-Tronic (Serial number 0K000001 and above), assemblies by means of aHigh -performance gimbal ring (822374A2). These often require you to register on the website or you have to a monthly or annual subscription before receiving any information. 1991 2007 MerCruiser ALPHA 1 Gen 2 Sterndrive Service Manual Application: Mercury Mercruiser Service Manual #14 (-#14, Number 14) 1991, 1992, 1993, 1994, 1995, 1997, 1998, 1999, 2000, 2001, 2002, 2003, 2004, 2006 & 2007 Alpha 1 Generations II (Gen 2, Gen II, Gen Two) Outdrive, Sterndrive (Stern Drive). Compare the price and shipping options with other car sites to determine if eBay is the best way to go. Call your public library to see if the library has access to free online auto repair manuals. Prices vary and shipping usually takes a few days to receive the hard copy. They can include a manual of limited accessories, partial parts diagrams or factory manuals for only a few years. Bay/Try eBay. The eBay market carries the vehicle manuals. Bravo Three XR (Serial number 0W240000 and above.) 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